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Friday, September 15, 2017 8:46:06 AM

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: 1/2" Seal-87"

10

Cust Item ID:

10

Customer:

Reference:

Tooling: _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

Revision Nbr

B

100

0.00

100

Small Fab

0.74

Small Fab

Memo

Small Fab

Cut as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

110

0.20

QC

Memo

Quality Control

120

Identify as per dwg & Stock Location: J-007

0.00

120

0.10

Packaging

Memo

Packaging

Work Order ID 166313***166313***

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Friday, September 15, 2017 8:46:06 AM

Item ID: D2463-0870 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 1/2" Seal-87"
Start Date: 9/15/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 9/18/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 1.00					DAS 21 9-89		SEP 15 2017
						DAS 21 9-89			SEP 15 2017

Picklist Print

Friday, September 15, 2017 8:46:11 AM

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Work Order ID: 166313

166313

Parent Item: D2463-0870

D2463-0870

Parent Item Name: 1/2" Seal-87"

Start Date: 9/15/2017

Required Date: 9/18/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: B99.03.29 Re-Format DM
10.11.02 as per revA DD verf:EC

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463		Manufactured	No			110	f	335.9802	7.2583	76.40316			

D2463

1/2" Seal (\$ per foot)

**

Location

Loc Qty

Loc Code

ST409

335.9802475

140013

3.9081E-05

148875

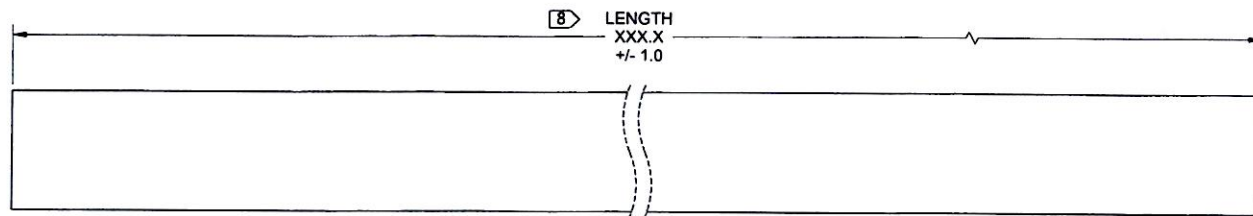
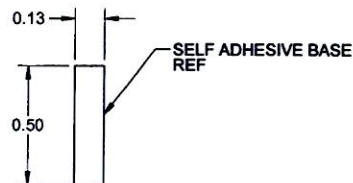
0.00547229

160119

335.974736

DAS SEP 15 2017

SPECIFICATION CONTROL DRAWING



D2463-XXXX NEOPRENE SEAL $\triangle B$

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SELF ADHESIVE BASE (Y/N)
D2463-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.04	ACR GROUP (ACCURATE RUBBER)	Y

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2463-XXXX
XXXX = LENGTH IN INCHES
EG: D2463-0875 = 87.5 INCHES LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166313415
17-09-15

RELEASED
2016-05-04
ECN 16-571

APPROVED

B	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-323	AJS	14.12.18
A	NEW ISSUE	KE	98.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2463	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NEOPRENE SEAL	NTS
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